Manuscript. Id.	Volume 1 Issue 2, December 2020, ISSN: (Online)		Page No.
TAME 001	**Author**	Ms. Vaishali V. Lute1, Mr. Pranav G. Charkha2	1-8
	Paper Title	LEAN MANUFACTURING IMPLEMENTATION USING VSM: CASE OF JUNCTION BOX POST-PROCESSING PHASE	
	Abstract: In today's world, competition is very intense in business. Customers are keen towards the quality of the product with timely receipt of products. The aim of this study is to develop a value stream map for a discrete manufacturing company in India which is manufacturer of Junction Box. The goal is to identify & eliminate waste which is any activity that does not add value to the final product, in the production process which leads to reduction of lead time. In order to collect the information needed to complete the project, we had visited first company where the production taken place to be familiar with the activities being performed at the shop floor. It helped us in getting an idea of the production flow. Based on all the information gathered, we had started with Current State Mapping (CSM) & looking for opportunities to eliminate wastes & to improve the process flow from CSM, the company would utilized these results as a plan to map the Future State Mapping & like wise implemented VSM technique for lead time reduction. **Keywords**: - VSM, Current state map, Future state map, Lead Time, Takt Time. **Reference** • G.Saranya1, Mr. S.B. Nithyananth, " Improvement Of Crankshaft Assembly	

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TAME 002	**Author**	Mr. Roshan P Ghodkhande1*, Mr. Nilesh D Dhote2	
	Paper Title	Modification and Development Of Two Wheel Pesticide Spray Pump To Overcome the Limitation In Traditional Pesticide Spray Pump	
	Abstract: - The main aim of this paper is to make modification in traditional spray pump which is run by manual power i.e, hand operated spary pump. In hand operated spay pump found lot of limitation and we have try to overcome these limitation by making some modification in spray pump . Small scale farmers are very interested in manually lever operated knapsacksprayer because of its versatility, cost and design. But this sprayer has certain limitations like it cannot maintain required pressure; it lead to problem of back pain. We have proposed equipment that is wheel driven spray, it is a portable device and no need of any fuel to operate, which is easy to move and sprays the pesticide by moving the wheel.This wheel operated pesticide spray equipment consumes less time and avoids the pesticide coming from front of the nozzles which will in contact of the person who sprays pesticides. The mechanism involved in this spray is reciprocating pump, which is driven by the wheel.. **Keywords**: - Manual operated spray pump, Two wheel operated, reduced	**09-14**

	back pain, wastage of pesticide. **Reference** • Sandeep H. Poratkar, Dhanraj R. Raut, entitled "Development of multi nozzle pesticides sprayer pump" Volume 2,March-April. 2013. • Paul E. Sumner "Hand-held and Backpack Sprayers for Applying Pesticides"May 1997. • Shivaraja kumar & Parameswaramurthy "Design and Development of Wheel and Pedal Operated Sprayer"Volume 2, Issue 6, June 2014. • Joginder Singh "Scope, Progress and Constraints of Farm Mechanization in India"volume 3,Issue , sept 2002 • David McAuliffe and Vanessa P. Gray "Application technology: Problems and opportunities with Knapsack sprayer, Including the CF valves or Constant Flow Valves." in 2000. • Joe Evan,Ph. D "Pump ED-101, Positive Displacement pump-Part I Positive Displacement" • Robert N. Kelin,(Extension western Nebraska Crops Specialist) Creg R. Kruger(Extension cropping system specialist) "Nozzle- Selection And Size" • By Billjjones of Forest Research "Mechanised Spraying Systems for Herbicide Use in Forestry" Sept 2006 • B. D. Shiwalkar, "Design Data For Machine Elements" Nagpur:Denett Publication,2013.	
TAME 003	**Author** Bhushan Kate,Suraj Andre,Zaid Shaikh,KiranFukate **Paper Title** Prototype of a Solenoid Actuator Operated Electromagnetic Engine	
	Abstract: - In day to day life the automobile is becoming very important for the human comfort. It is the long lasting technology of this 21th Century. It has made every work easy of human. In this century the Invention of the "Internal Combustion" took place, which was also known as IC Engine. This types of Engine work on the Fuel such as petrol, diesel and other crude oils. But this type of resources may remain for few years, and get declined after a time. So to get an alternative engine we are going to introduce "Solenoid Operated Electromagnetic Engine". This type of an engine works with the help solenoid actuator, which is of pull type. This helps to move piston linearly. This makes the rotation of the flywheel **Keywords**: Solenoid Actuator, Electromagnetic, Engine **Reference** • "A research in the application of permanent magnets and solenoids to the planar Maglev system design": Conference Paper • May 2003, Magnetic conference 2003California. • "Design and development of a new electromagnetic prime mover solenoid powered engine preliminary design", by Syed ZainalAbidin ,KamarulBahrin; Department of Electrical Power University TenagaNasional	**15-18**

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• RadhakrishnaSheshaIyengarTogare; Magnetic Piston Engine; 2010:US7667356</td><td></td></tr>
<tr><td rowspan="3">TAME 004</td><td>Author</td><td>Prof.V.D.Rajput,Akshay Pardhe, Chaitanya Pawar,Ganesh Waman, Viresh Naik</td><td></td></tr>
<tr><td>Paper Title</td><td>A Review paper on 360° Rotating Belt Conveyor with Up and Down Mechanism.</td><td></td></tr>
<tr><td colspan="2">Abstract: Bulk material transportation requirements have continued to stress the belt conveyor industry to carry higher tonnages, larger distances and more diverse routes. In order to keep up these criteria significant technology advances have been incorporated in the field of the belt conveyor design, analysis and numerical simulation. The application of traditional components in non-traditional applications requiring horizontal curves and intermediate drives have changed and expanded belt conveyor possibilities. Examples of complex conveying applications along with the numerical tools required to ensure reliability and availability will be reviewed. This work indicates the new developments in belt conveyor technology. The present work deals with the new trend in the field of belt conveyor system. A 360° rotating belt conveyor system has been designed for prototype operation and the details of the design, fabrication, modeling and economies of the rotating belt conveyor system is presented in this work.
Keywords: - Conveyor Belt System, Modification in conveyor belt, 360o Conveyor belt system

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• “Design of Conveyor Belt System” IJSETR, July 2018 by Ms Sayali Todkar, Prof. Milind Ramgiri, JSPMs RSCOE
• “STRUCTURAL AND DISCRETE ELEMENT ANALYSIS OF COAL MINE CONVEYOR SYSTEM” Acta Technica Napocensis Vol. 61, Issue III, September, 2018 by Ismail BOGREKCI, Hilmi Saygin SUCUOGLU, Pinar DEMIRCIOGLU, Ogulcan TURHANLAR, Asli GULTEKIN</td><td>19-22</td></tr>
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- "Study and Performance of Belt Conveyor System with Different Type Parameter" IJIRST, Volume 2, November 2015 by Deepak Gupta and Dheerav Dave.
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- TRUCK MOUNTED EXTENSIBLE CONVEYOR SYSTEM United States Patent James H. Esch (10) Patent No . : US 9 , 783 , 093 B1 (45) Date of Patent : Oct . 10 , 2017.

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<tr><td rowspan="3">TAME 005</td><td>Author | Pranjal D.Parwate, Akash T.Shinde, Vaibhav B.Thorat ,Aditya S.Wagh</td><td></td></tr>
<tr><td>Paper Title | Design And Manufacturing Of Horizontal Tumbling Machine</td><td></td></tr>
<tr><td>Abstract: - The paper presents an analysis of the applicability of tumbling machining for smoothing sharp edges and deburring. The basic conditions for the formation of burrs in machining and shapes of burrs on the edges of objects machined, at the exit of the tool have been defined. Possible ways of removing burrs are quoted. The results of research of deburring and smoothing,
rounding sharp edges using tumbling machining are presented. To illustrate the surface taper ratio and edge the optical microscope Nikon Eclipse MA 200 with the image analysis system NIS 4.20 was used. The effect of treatment time on the final effect of removing burrs from aluminum tube after cutting with band saw was defined.
vibro-abrasive machining operators are exposed to loud occupational noises when loading and unloading the metal products in vibro-abrasive machining. The increase in the number of hearing loss injuries in the metal stamping industry initiated OSHA's Special Emphasis Programs in designated industries and locations across the United States. Because occupational hearing loss injuries do not manifest themselves until years later, it is critical that employers install engineering controls immediately in order to protect worker's hearing and prevent hearing loss injuries.
The sound level and noise exposure results indicate that the noise cover is an effective control in reducing the sound levels produced by the vibro-abrasive</td><td>23-26</td></tr>
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machining and reducing noise exposures for thevibro-abrasive machining. Sound levels and operator's noise exposures can be furtherreduced through the combination of machine configuration, hearing protection, use of absorption material to cover the walls, ceilings, and floors, enclosing the machines in a separate room, and the use of noise covers over the vibro-abrasive machining.

Keywords: - Fine Machining; Tumbling Machine; Tumbling; Burrs Removing

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